



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBWSI-HT-12AS-M-1
Job Sheet 184991

Part No: RBWSI-HT-12AS-M-1

Job Qty: 10 ea

Part Name: Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBWSI-HT-12AS-M Rev. A IPP Rev. A 18.08.30 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/28/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	10 pcs		11/28/18	0.00	2.50	MORI SL-154		
120	QC	10 pcs		11/28/18	0.00	0.00	QC2 Machining-4		
130	QC	10 pcs		11/28/18	0.00	0.00	QC8 Machining-4		
150	Outsource	10 pcs		11/28/18	0.00	0.00	Outsource4 (ATG)		
160	Packaging	10 pcs		11/28/18	0.00	0.00	Packaging2		
170	QC	10 pcs		11/28/18	0.00	0.00	QC6		
180	Packaging	10 pcs		11/28/18	0.00	0.00	Packaging3-1		
190	QC21-SA	10 Ea		11/28/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC 462 FOLIO REV: _____ DWG REV: _____

Descriptions: 150 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. FK

150 - Issue P/O to GROUPE ALTECH; PO 042013 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.375	6061-T6 Round Bar 1.375"	.6300 ft (.063 ea)	90-Start up Operation	5092922

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.375	1	15	0

Part Specifications

could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: \$136588



Part: RBWSI-HT-12AS-M-1

Job No: 184991

Serial No/Batch: \$136588

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/11/18

Plex 10/19/18 1:37 PM Dart.lajeunesse.marie

ASAP

DQA: ~ _____ Date: _____

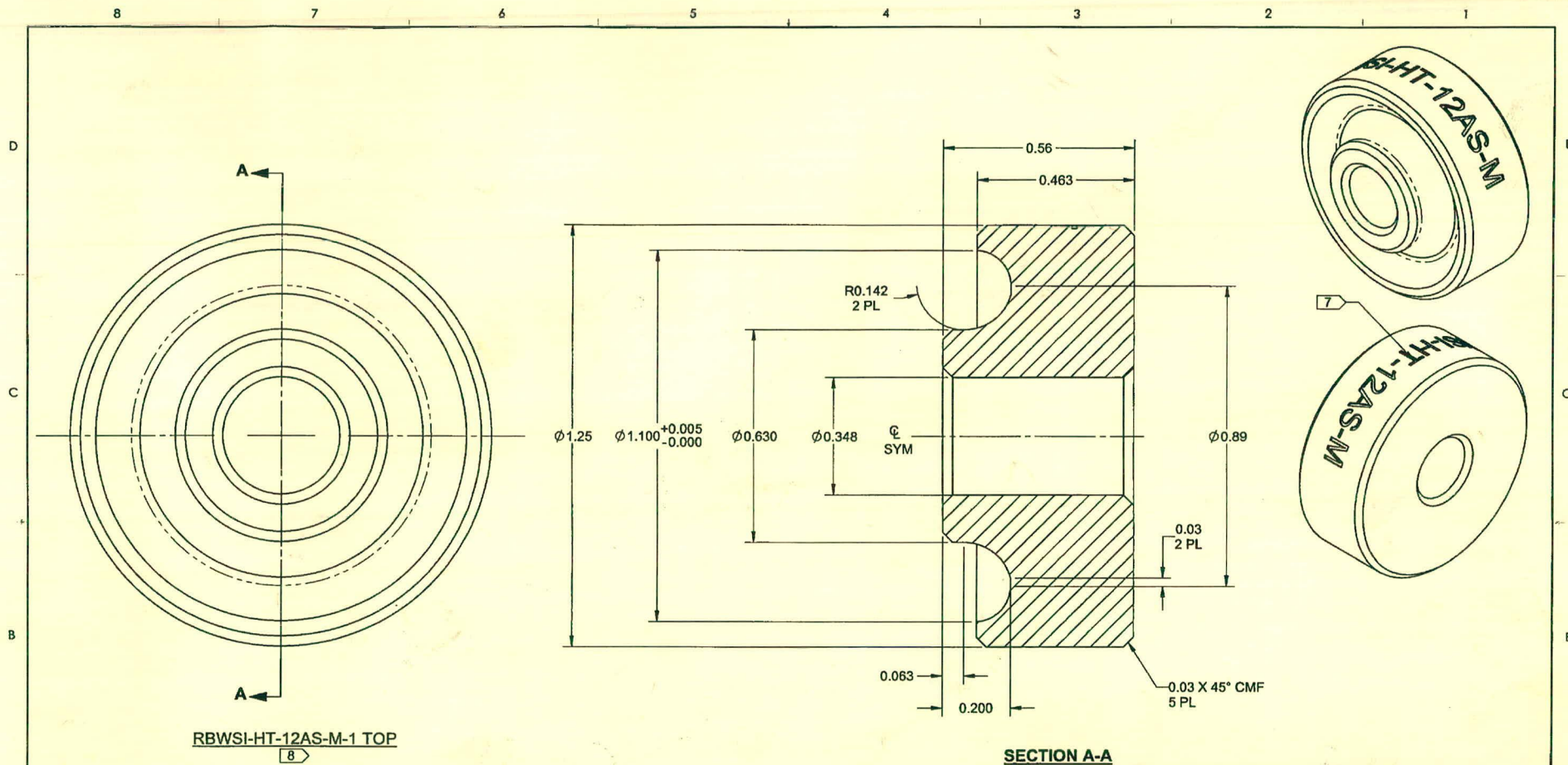


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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OTHER :																																																																							



NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: $0.005"$ TO $0.010"$
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.005"$ PER CAD FILE RBWSI-HT-12AS-M-1

DESIGN	KK	DART AEROSPACE LTD	
DRAWN	KK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV A
MFG. APPR.	DP	RBWSI-HT-12AS-M	SHEET 2 OF 3
APPROVED	YK	TITLE	SCALE
		GROMMET INSTALLATION TOOL	NTS
DATE	8/29/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042013**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042013
PO Date: 12/11/18
Due Date: 12/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments: ** need back by Dec. 18 **: (

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184991	RBWSI-HT-12AS-M-1	Top -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
						10x DEC 18 2018					DAS 38 J-89
2	184978	RBW6305G00931-3G-1	Support -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/21/18	6 pcs	0 pcs	6 pcs	\$5.69/pcs	\$34.14
						6x DEC 18 2018					



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PURCHASE ORDER **PO042013**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184524	D5573-1	Base Bracket, Upper, Cable Cutter, LH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$10.33/pcs	\$41.32
4	184525	D5573-2	Base Bracket, Upper, Cable Cutter, RH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$10.33/pcs	\$41.32
5	185594	D5577-1	U-Channel, Cable Cutter : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5577 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/21/18	8 pcs	0 pcs	8 pcs	\$12.23/pcs	\$97.84



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PURCHASE ORDER **PO042013**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	186660	RB H4749-1	Drain Hose Body -Issue P/O to Groupe Altech: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
						9 X DEC 18 2018					
7	187606	D2348	Wearplate (Key Way) : Various STC's Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	-	12/21/18	46 pcs	0 pcs	46 pcs	\$2.48/pcs	\$114.08
						46 X DEC 18 2018					
8	187428	D3299-5	Fitting : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1), Issue P/O: Anodize as per Dwg D3299 Possible Supplier: TNM Paint Material release note is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
						10 X DEC 18 2018					
Grand Total:										\$499.40	

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/17/18 8:04 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916832

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 each	Part: RBWSI-HT-12AS-M-1 Top Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24338	Rev: A PO: PO042013	Line: 1
6 ea	Part: RBW6305G00931-3G-1 Support Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24339	Rev: 1 PO: PO042013	Line: 2
9 ea	Part: RBH4749-1 Drain Hose Body Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 24343	Rev: PO: PO042013	Line: 6
8 ea	Part: RBE105-31781W2-3 Base Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Seal, .0004-.0010" (.4 - 1 mils) Job: 24350	Rev: PO: PO042031	Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>12/12/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916832

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	

DAC
38
9-89

Made in Canada.

DAC
38
9-89

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